



General Notes

THESE GENERAL NOTES ARE FOR THE 2 38' GANGWAYS.
 ALL EDGES TO BE DEBURRED. ALL FRAME MEMBERS TO BE GMAW WELDED UNLESS OTHERWISE STATED. ALL HANDRAILS TO BE TIGWAL WELDED WITH NO EXCEPTIONS. PIPES TO BE NOTCHED ON MILLING MACHINE PRE WELD AND CLEANED OF RESULTING CONTAMINANTS. ALL VENT HOLES TO BE DRILLED IN FROM HORIZONTAL MEMBER TO VERTICAL MEMBER EXCEPT FOR THE UPRIGHTS WHICH ARE TO BE DRILLED VERTICAL.
 ROLLER PIN TO BE A 1/2" SS ROD THREADED ONLY IN BOTH ENDS NOT IN THE MIDDLE. TRANSITION PLATES WILL EITHER BE PURCHASED OR MADE DEPENDING ON TIMING OF ALUMINUM PLATE, EITHER COAT, OR GRIP TAPE. THIS IS AT THE OWNERS CHOICE. TRANSITION PLATES WILL BE HINGED ON A THROUGH PIN, AND WILL BE PERMANENTLY FIXED TO THE RAMP AND WILL COME WITH RETENTION CHAINS AND CLIPS FOR TRANSPORT.

No.	Revision/Issue	Date



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