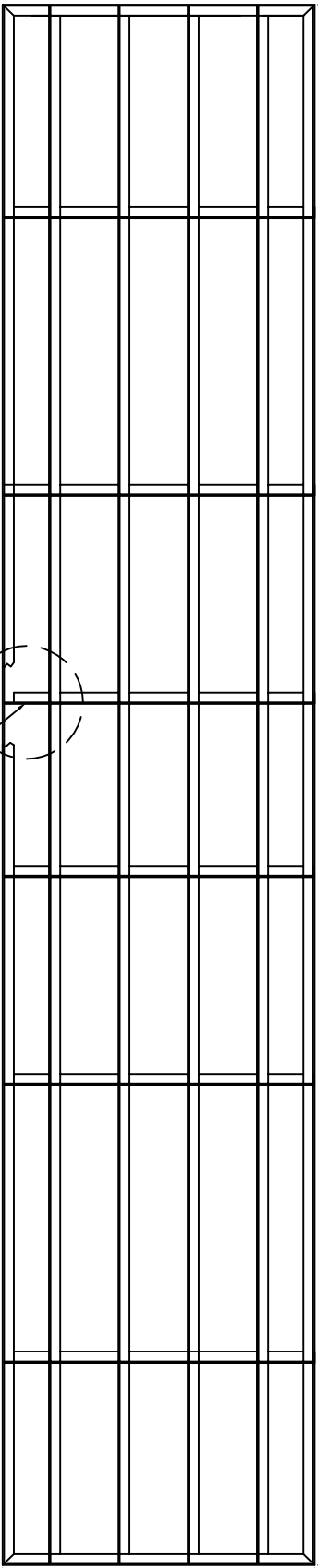


30'



6'

5' CHANNEL

DRUMS FASTENED WITH MANUFACTURE RECOMMENDED NUMBER OF 3/8-16 S.S. HEX BOLTS PADDED BY A FENDER WASHER AND TYP WASHER RETAINED WITH A LOCK NUT.

DETAIL-CUT AWAY 2
FRAME JOINTS SIDE VIEW

DETAIL-CUT AWAY 1
FRAME JOINTS TOP VIEW

FOR THE 6'X30' FLATS DRUMS WILL BE 6'X4' BY 20' PERMAFLAT BRAND

General Notes

REPRESENTED IS THE GENERIC TOP VIEW OF A 6'X30' FLAT FRAME CONSTRUCTED OF NOTCHED TO FIT 5" STRUCTURAL ALUMINUM CHANNEL. WELD JOINTS TO BE PREPARED AND WELDED BY CERTIFIED ALUMINUM WELDER WITH A MINIMUM CERTIFICATION OF 3/4" THICKNESS IN THE HORIZONTAL POSITION. JOINTS FACING DECKING, AND CORNER JOINTS ARE TO BE GROOVED PRE-WELD AND GROUND FLAT POST WELD. JOINTS WHICH DO NOT INTERFERE WILL BE EXPECTED TO BEAR A MINIMUM 3/16" BELLOW IS A GENERAL SIDE VIEW TO DEPICT DRUM PLACEMENT

No.	Revision/Issue	Date



MANUFACTURER OF DRUMS IS 30' PERMAFLAT BRAND

Project	Sheet